

CH80 Fitting Instructions

Drivers Side

Lift engine as high as possible.

From underneath fit drivers side extractors and R+P steering at the same time.

Place bolts in rack but leave loose.

Lower engine into position.

Square using spirit level on sump and tighten both mounts.

Tighten all bolts (no gasket at this stage).

Passengers Side

Remove R+P from Passenger side and pull down.

From top slide extractors down into place and as far back as possible.

Now pull rack back, so you can slide starter up into place.

Tighten starter bolts.

Put header bolts in and tighten (no gasket).

Re-fit R+P and tighten.

Check all clearances, if satisfied then fit gaskets and tighten.